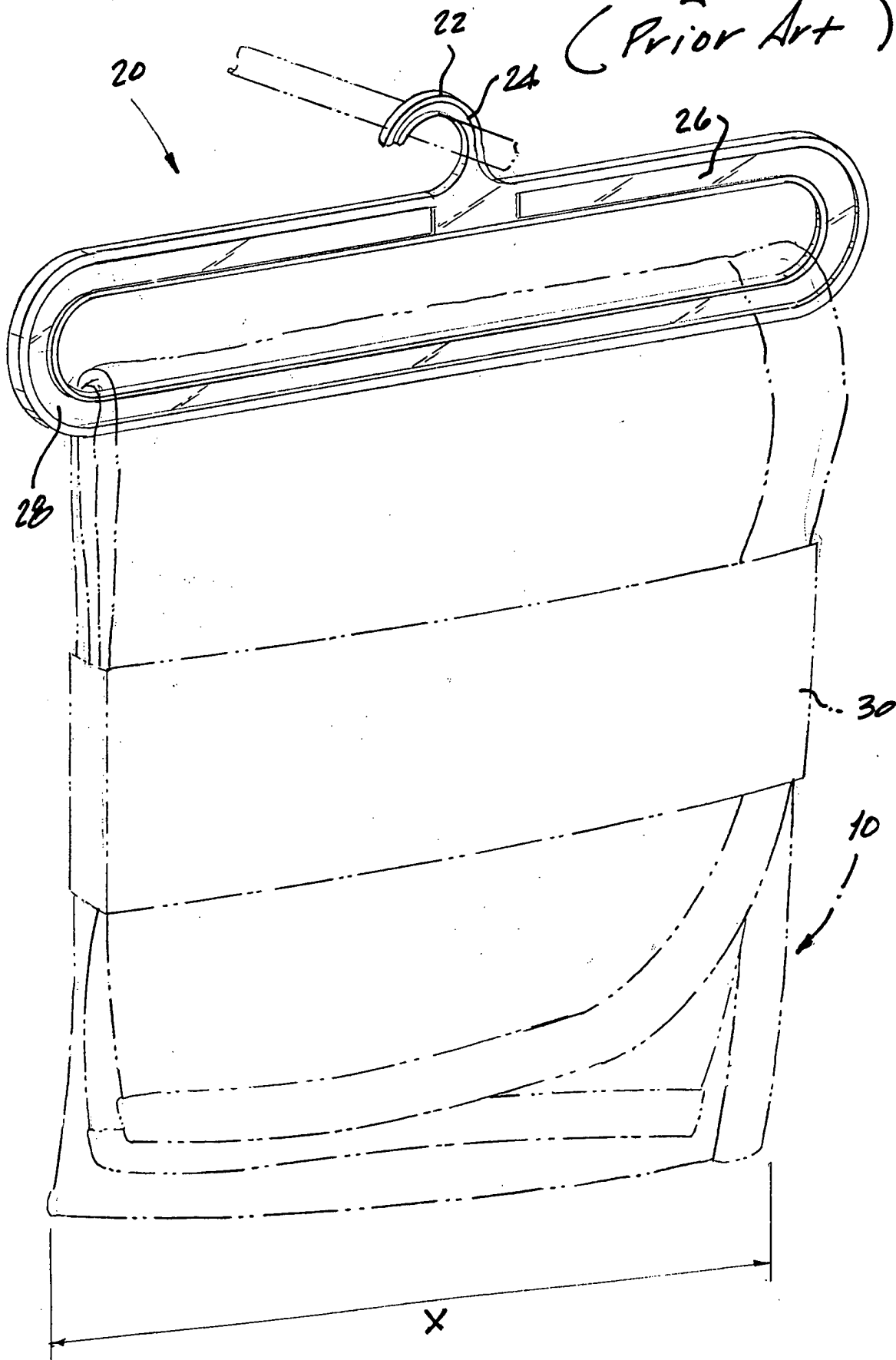


Figure 1
(Prior Art)



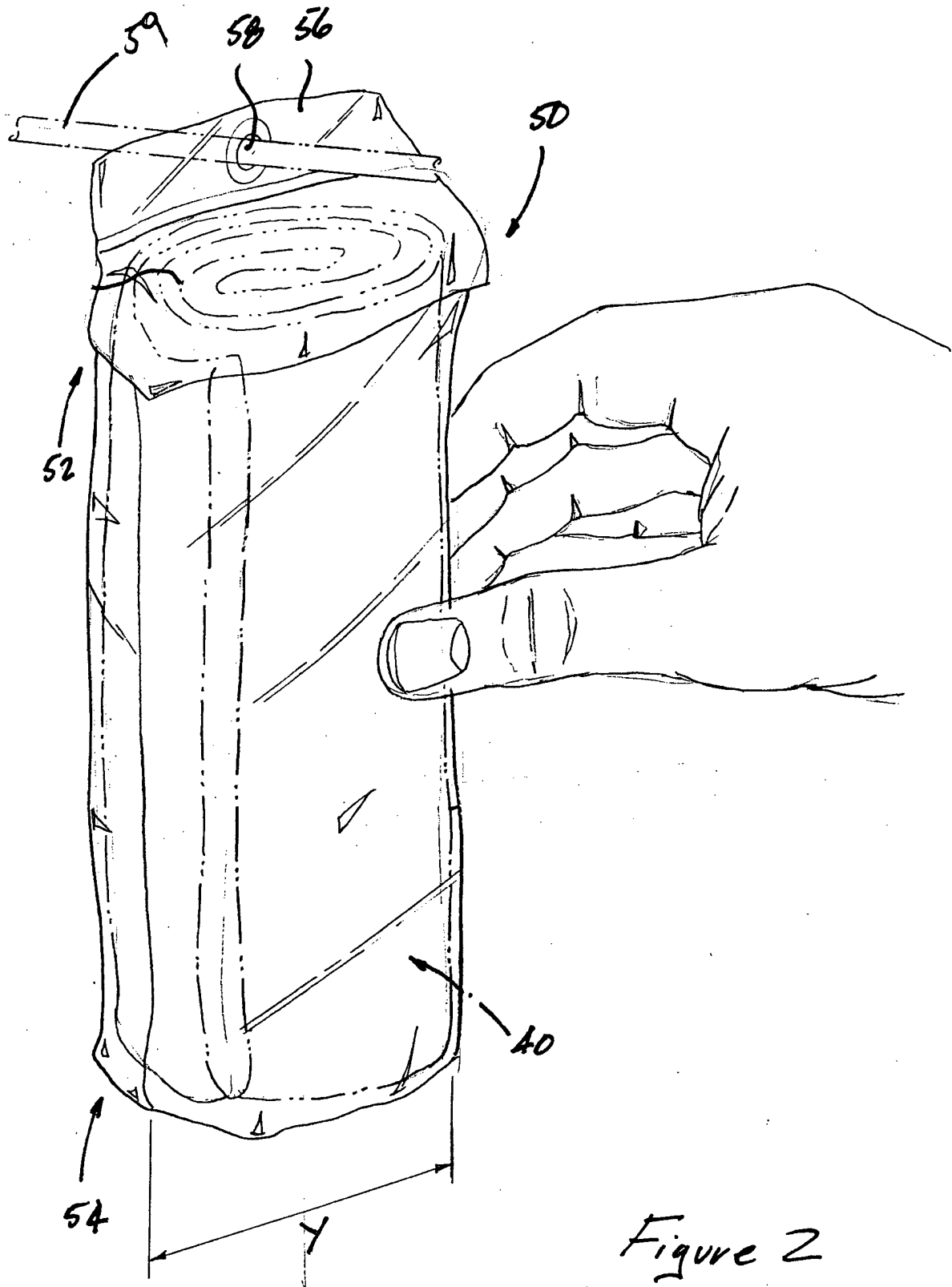


Figure 2
(Prior Art)

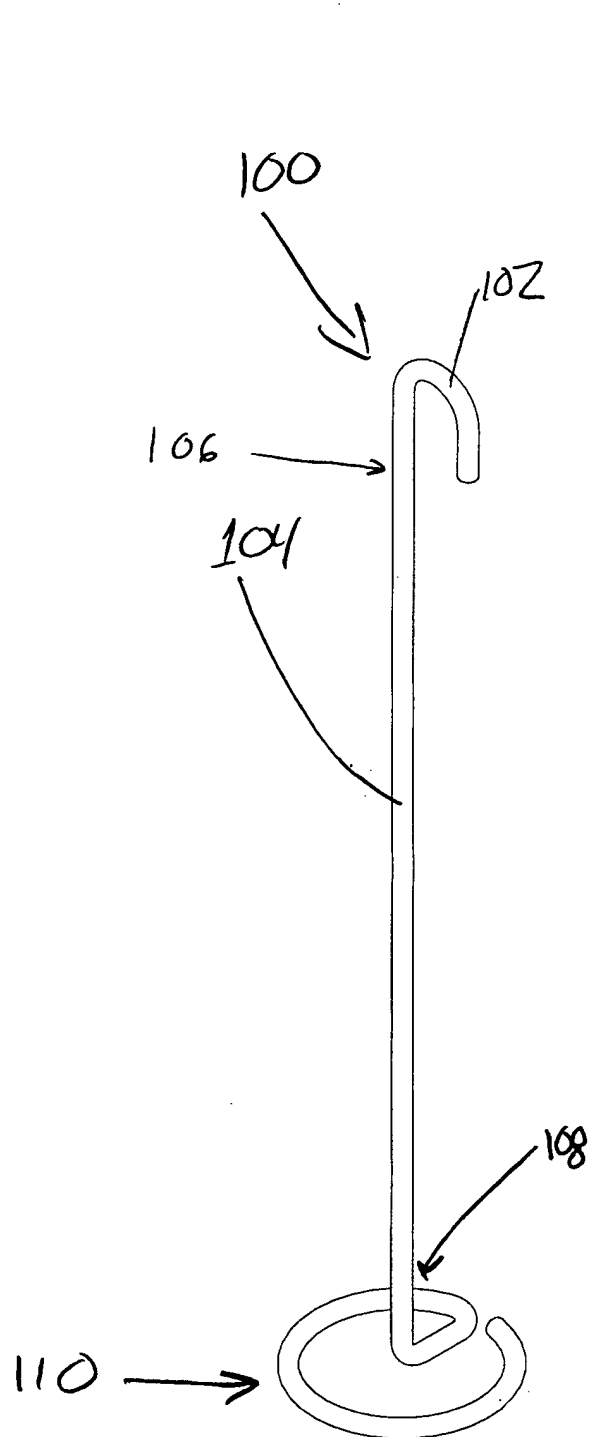


FIG. 3a

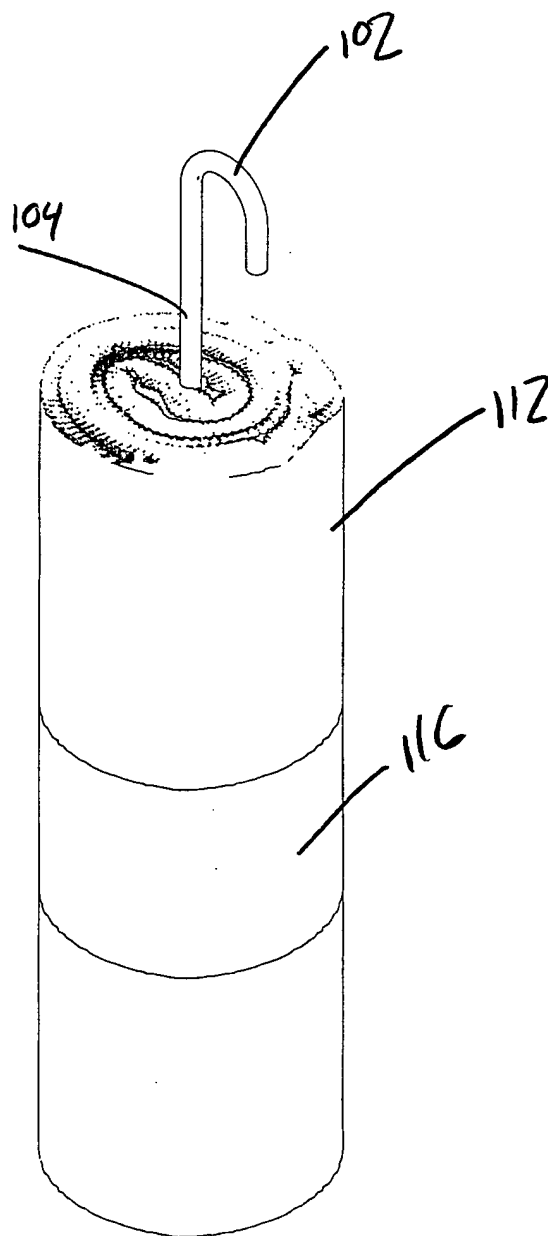
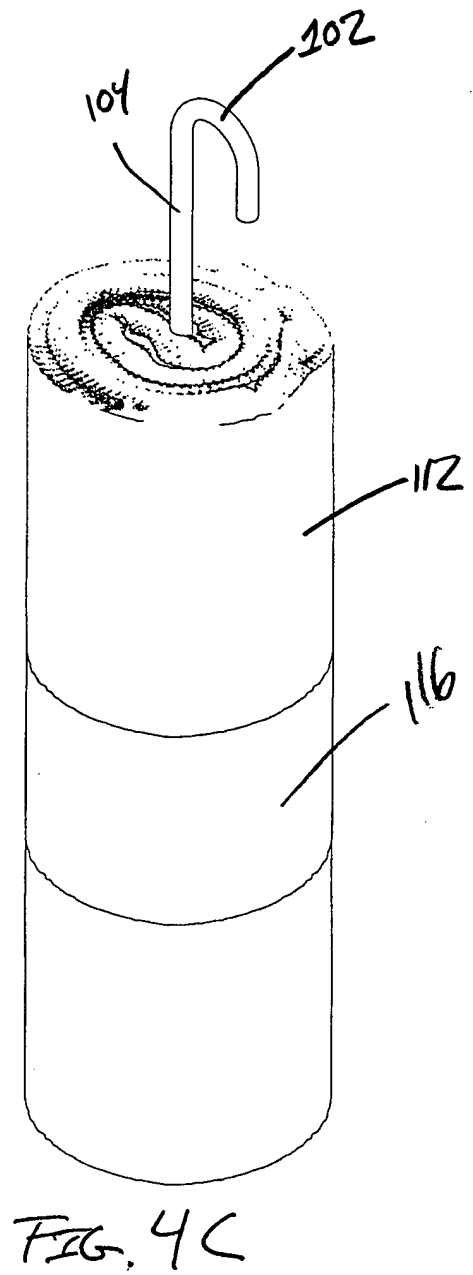
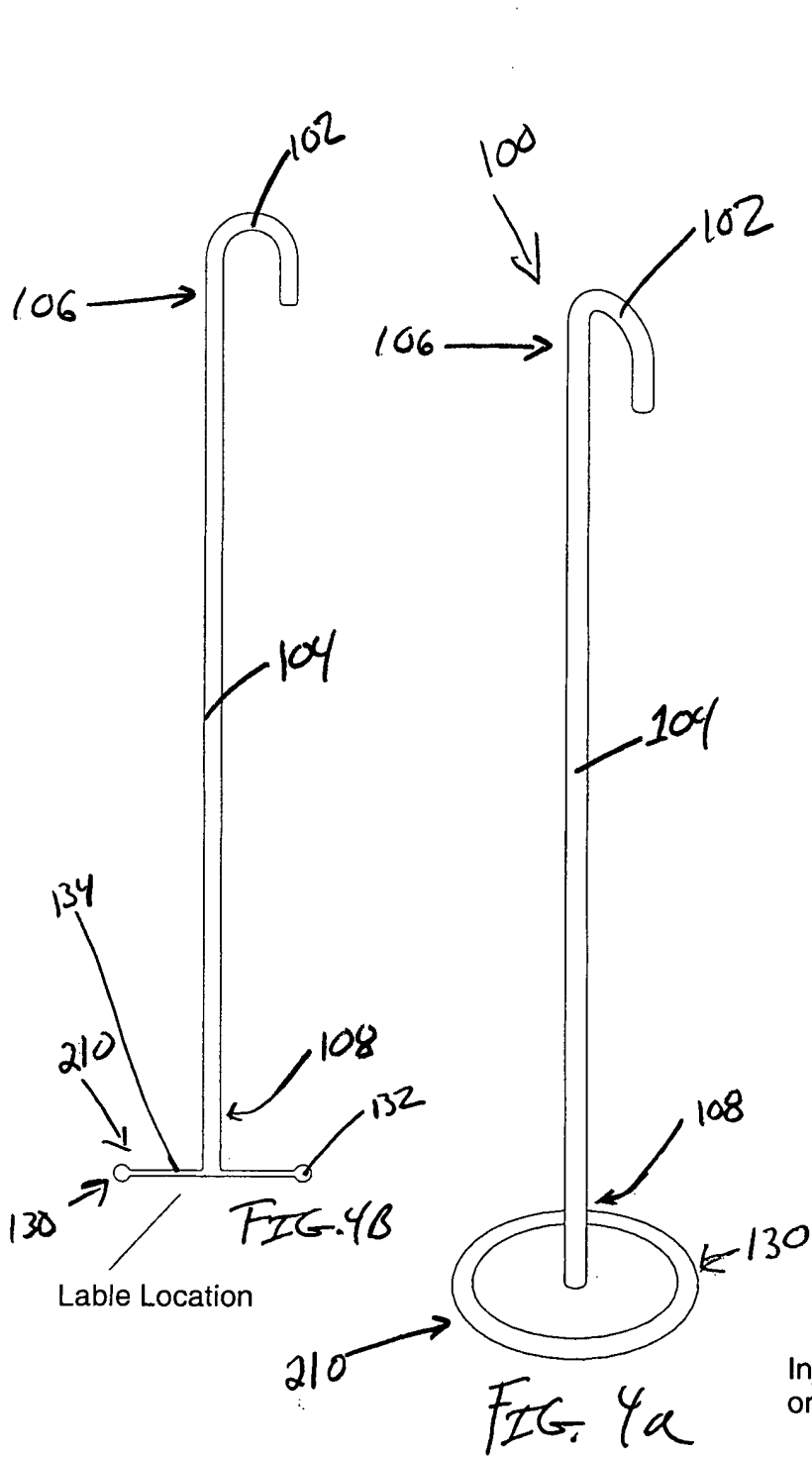


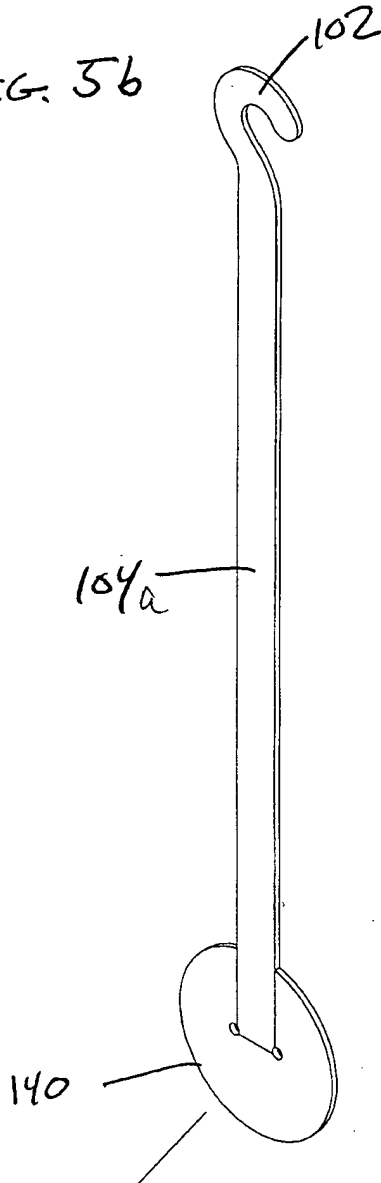
FIG. 3b

Heat Formed Plastic Rod
or Bent Metal Wire



Injection Molded Plastic
 or Multiple Component Assembly

FIG. 5b



Scored Paperboard Hinge or
Rigid Thermoformed Plastic

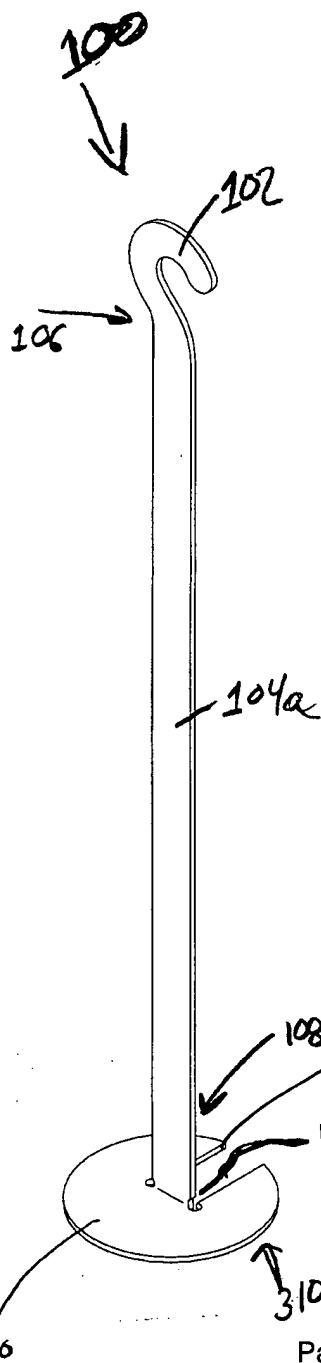


FIG. 5a

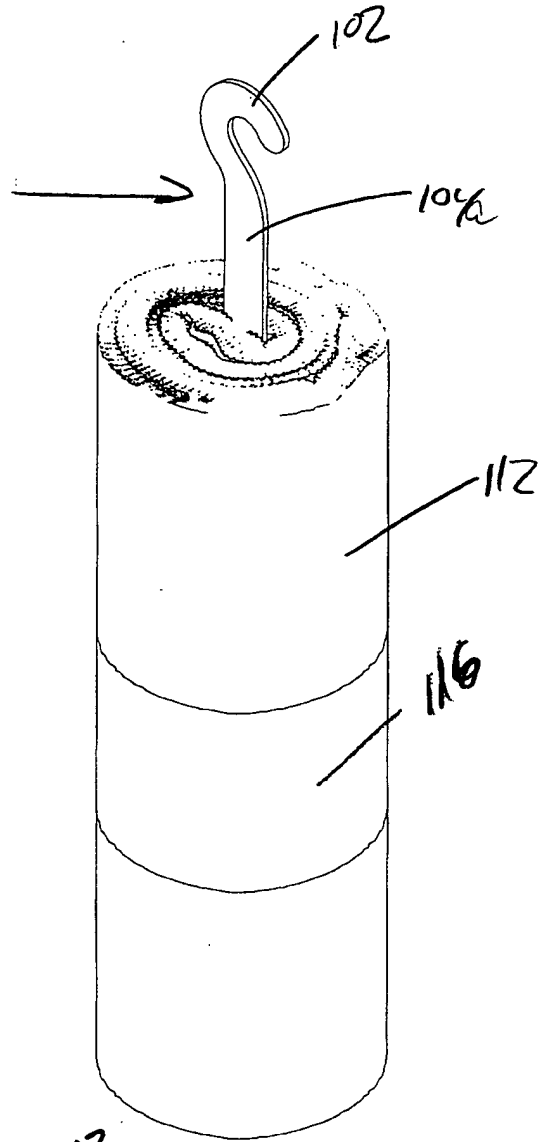


FIG. 5c

Paperboard or Plastic Sheet Die Cut

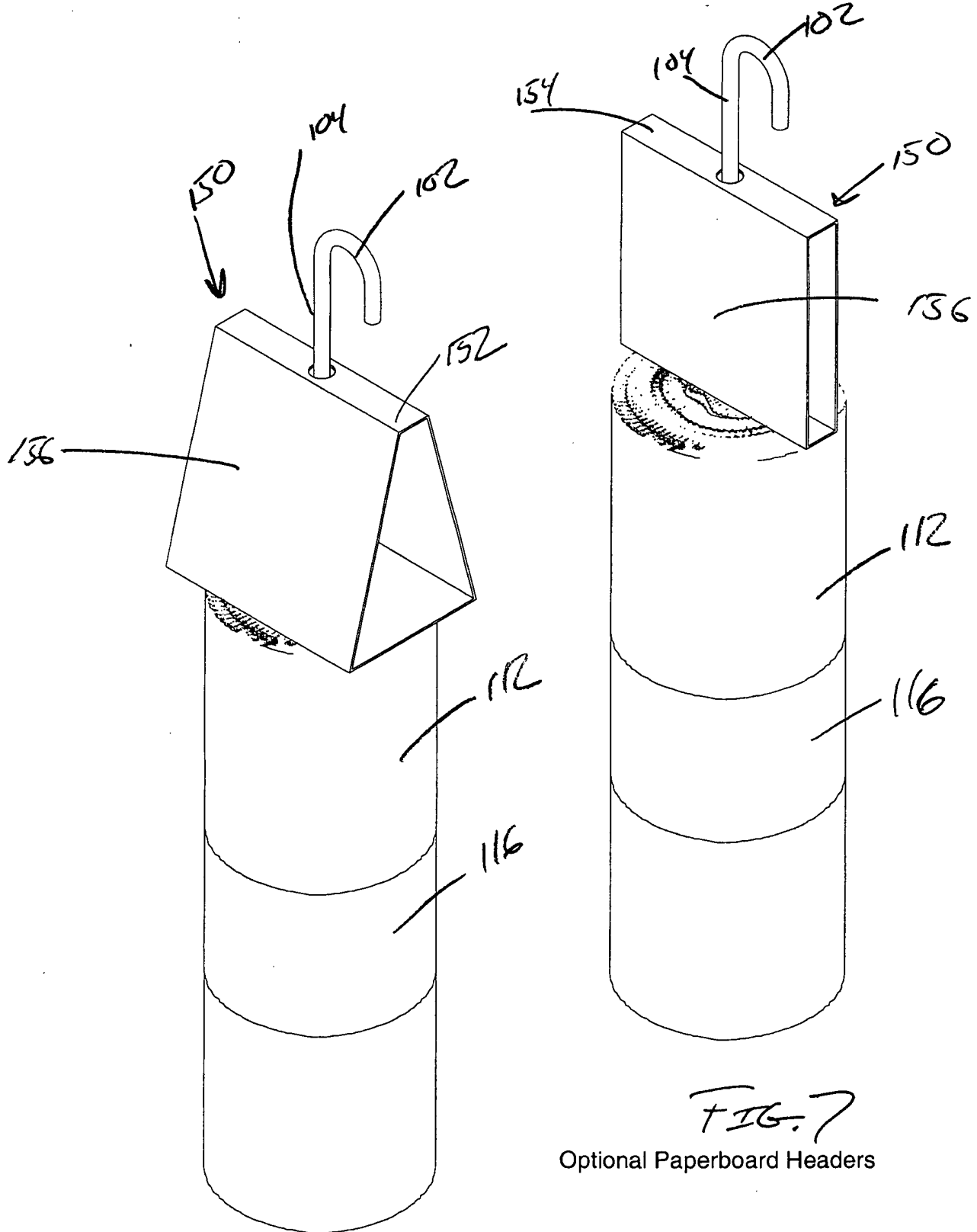


FIG. 6

FIG. 7
Optional Paperboard Headers